



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4032-041
Job Sheet 169412



000554

Part No: D4032-041

Job Qty: 1 ea

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/18/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 06 2018
100	Packaging	1 pcs		1/18/18	0.00	0.00	Packaging1-4		18-2-22
110	HandFinish	1 pcs		1/19/18	0.00	1.16	HandFinish4		18-2-22
120	QC	1 pcs		1/19/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		1/19/18	0.00	0.00	Packaging3-2		Sm 17
140	QC21-SA	1 Ea		1/19/18	0.00	0.00	QC21		27 2018

Part Op 110 - ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	• AN3-14A	4	325	0	0
	• AN3-16A	2	110	0	0
	• AN310-4	3	129	0	0
	• AN310C4	2	121	0	0
	• AN4-12	3	203	0	0
	• AN5-17A	4	228	0	0
	• D2530	1	24	0	0
	• D2535	2	94	0	0
	• D2537	2	55	0	0
	• D3917-3	6	160	0	0
	• D3953-17	2	40	0	0
	• D3953-19	1	27	0	0
	• D3953-21	1	3	0	0
	• D3953-3	2	69	0	0
	• D3953-7	2	43	0	0
	• D3953-9	2	48	0	0
	• D3969-3	1	12	0	0
	• D4017-041	1	0	0	0
	• D4018-041	1	0	0	0
	• MS21042L3	6	4,451	0	0
110 169414 169415	• MS21042L5	4	922	0	0
	• MS24665-151	3	157	0	0
	• MS24665-300	2	120	0	0
	• NAS1149C0432R	2	714	0	0
	• NAS1149F0332P	8	2,081	0	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPC		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com		11/12/2018		11/12/2018																											
Part No. _____		Suspected U				Water Jet ☐		Engineering ☐																											
NCR No. _____						Prod. Eng. Coord. ☐		Quality ☐																											
Date: _____		Step #: _____				:Store/Packaging ☐		Other ☐																											
Description Work Order Deviation																																			
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width: 50%;">Environment ☐</td> <td>No Re-verification ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> </tr> </table>		Root Cause		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	 S039657 Short Basket Assembly (350)		PART NO: D4032 - 041 Original Serial #: S039657 Revision: Operation: Start up Operation 02/06/18 Change No: Job No: 169412		MRB (QSI042) Approval		Completed By	
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Instructions Incomplete/Unclear ☐																																			
OTHER: _____																																			

• NAS1149F0432P	6	495	0	0
• NAS1149F0563P	4	128	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/17 11:09 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

A Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000554

Tel (613) 632-5200

Containers on Master Unit 000554				
Serial No	Part No	Customer Part No	Status	Quantity
S039626	AN3-14A		Allocated	4
S039627	AN3-16A		Allocated	2
S039633	AN310-4		Allocated	3
S039636	AN310C4		Allocated	2
S039629	AN4-12		Allocated	3
S039630	AN5-17A		Allocated	4
S039621	D2530	D2530	Allocated	1
S039619	D2535	D2535	Allocated	2
S039620	D2537	D2537	Allocated	2
S039615	D3917-3		Allocated	6
S039601	D3953-17		Allocated	2
S039609	D3953-19		Allocated	1
S039595	D3953-21		Allocated	1
S039594	D3953-3	D3953-3	Allocated	2
S039592	D3953-7		Allocated	2
S039590	D3953-9		Allocated	2
S039623	D3969-3	D3969-3	Allocated	1
S039580	MS21042L3	MS21042L3	Allocated	6
S039576	MS21042L5	MS21042L5	Allocated	4
S039583	MS24665-151		Allocated	3
S039566	MS24665-300		Allocated	2
S039558	NAS1149C0432R		Allocated	2
S039556	NAS1149F0332P		Allocated	8
S039549	NAS1149F0432P		Allocated	6